

DEPARTMENT	GROUP	CODE	MACHINE	X	Y	Z	INVESTMENT YEAR
CNC Electrodes	1A	1A2	Mas MCV 750 A	900	500	400	2000
		1A3	DMG Deckel DMC 635 V	630	510	460	2010
		1A4	Doosan NX550II	900	550	500	2013
High accuracy CNC milling		1A5	OPS Ingersoll HSMI Eagle V9 (5-axis)	800	600	500	2016
CNC milling	1B	1B4	Huron KX 30 (HSM)	1800	1000	550	2005
		1B5	Huron K2X 10 Five (HSM 5-axis)	600	900	500	2009
		1B6	OKK VP9000 (HSM)	1120	920	560	2013
		1B7	Huron MX8 (HSM 5-axis w/ autom.turntable)	1160	1000	900	2015
	1C	1C1	Droop&Rein FD 130 G	900	950	750	1987
		1C4	Hartford	2250	1500	780	2011
		1C5	OKK HM1600 (horizontal, 4-axis)	2500	1600	1600	2013
		1C6	Edel Rotamill (HSM 5-axis)	2200	1300	1200	2014
		1C7	Edel Cyport 4020 (HSM 5-axis)	4000	2000	1400	2015
Milling machines	2B	2B1	Argo 5 VH	800	440	430	2004
		2B3	Argo 5 VH	800	440	430	2004
		2B5	Kondia FV 300 Powermill	800	400	430	1987
	2C	2C2	Huron	800	650	400	1980
	Grinding machines	3A	3A1	Heckert WMW 1500x900	1600	1500	950
3A2			Delta TP 500/750	850	500	380	1987
3B		3B1	Chevalier FSG 618 M	480	180	460	2001
		3B2	Monoprecise 114 S	450	200	400	2015
		3B3	Chevalier 618 SP	600	250	500	2004
Lathe		4B	4B1	CMZ	230		900
	4B3		CNC UCS 2	600		1200	2008
Mould spotting presses		1	Millutensil 123	1000	1000	150 T	1997
		2	Millutensil 203	2500	2000	350 T	2008
Drilling machines	5A	5A1	MAS VR6A 1500	2010	Rot.180°	1900	1998
		5A3	Heto 2000 Plus	2000	800	840	2005
		5A4	Heto IX3000	3000	1200	700	2015
EDM	6A	6A2	Charmilles Roboform 50	600	400	450	2003
	high-speed	6A4	Ingersoll Gantry 1200	1500	900	600	2007
		6A5	Sodick AG 80L	850	520	420	2010
		6A6	Ingersoll Gantry Eagle 1400	2500	1450	700	2015
Wire erosion	6B	6B1	Frimey 45	500	375	300	1999
	6C	6C1	Charmilles Robofil 510	700	400	400	2003
		6C3	Sodick AQ 750LH	750	500	600	2010
Penetration Erosion (wire)	6D	6D1	Sodick K1C	900	550	600	2011